

2pc Expedition Package

**03-09 4Runner, 07-09 FJ Cruiser,
03-09 GX470 (non-KDSS)**

Remove factory 1 or
2pc Skid Plate(s).

Starting at the front, loosely install Engine Skid Plate using 2 M8x30mm bolts w/washers. While supporting the Skid Plate, install 2 M8x40mm bolts w/washers and 2 round 3/8" thick spacers at the rear, only engage these bolts a few turns. Loosely install 2 remaining M8x30mm bolts w/washers at mid points.

Remove 4 factory bolts from the 2 support bars located at the X-member. Install Transmission Skid Plate between Engine Skid Plate and Frame as shown below, making sure to lift the round spacers up against the Frame. At rear of the Transmission Skid Plate, place slotted spacers between Skid Plate and support bar tabs. Install 4 supplied M8x45mm Bolts w/washers.

When installing Transmission Skid Plate, loosen rear Engine Skid Plate bolts and slide Transmission Skid Plate between x-member and Engine Skid. Lift 3/8" spacer up to X-member. Adjust Skid Plates as needed and tighten all hardware to 22ft/lbs.

RE-CHECK PERIODICALLY

