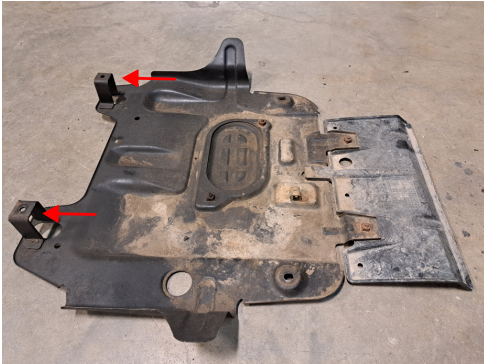




# Mid Plate Modification Guide

'10-'23 4Runner / '07-'14 FJ

This Guide will show the modifications necessary to allow installation of the OKX V6 Transmission Skid Plate while retaining the factory Mid and Front Skid Plates. Compatible with both the TRD Front Skid Plate (aluminum) or the standard Front Skid Plate (thin steel).



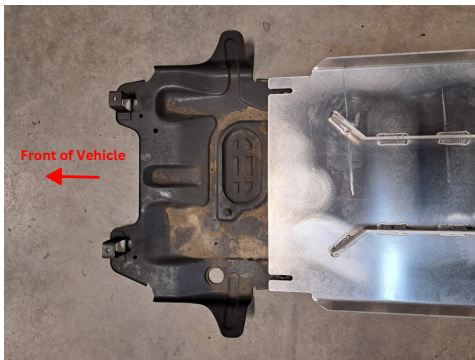
Remove the stock Mid Plate. Retain hardware from the front 2 mounting points for re-use. The Front Skid Plate can remain on the vehicle.



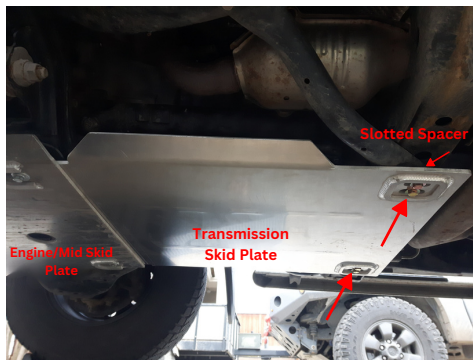
Cut off the 2 rear tabs holding the plastic shield. Trim these flush with the rear edge of the skid plate.



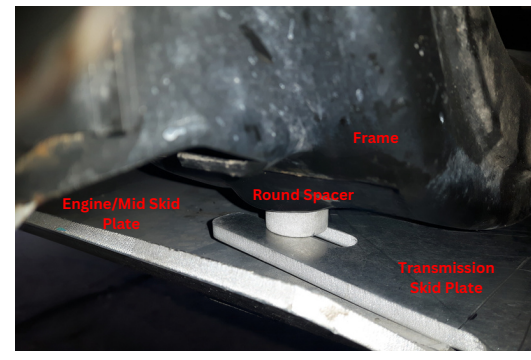
Cut off the small hook and grind any remaining material flush with the surface of the skid plate. Paint any exposed metal to prevent rust.



The Mid Plate is now ready for installation with the OKX Transmission Skid Plate. Reinstall Mid Plate using original hardware at the front 2 locations. *Note: The Transmission Skid Plate will overlap on top of the Mid Plate as shown when installed.*



Remove 4 rear bolts from support tubes. Lift OKX Transmission Skid Plate and slide front into position above the Mid Plate. Attach rear of Transmission Skid Plate using supplied **M8x45mm** bolts & washers. Position slotted spacers between the Transmission Skid Plate and tube support tabs.



### Correct Front Spacer Position

At the front, place the supplied round spacers on top of the Transmission Skid Plate, between it and the frame. Install the supplied **M8x40mm** bolts & washers through the Mid Plate, Transmission Plate and round spacer, into factory frame hole.

**With the spacers in the correct position and the Skid Plate assembly aligned, tighten all M8 hardware to 28ft-lbs.**

***Inspect components and retorque all fasteners periodically.***