



Gas Tank Skid Plate

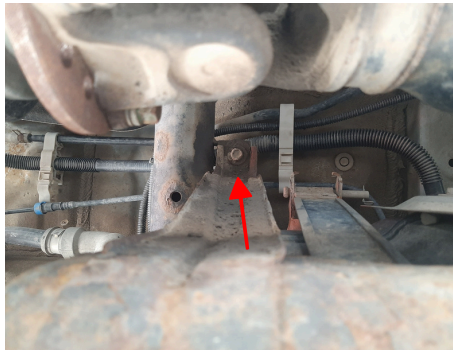
'03-'23 4Runner / '03-'23 GX460/470

Note: Installation of the Gas Tank Skid Plate is easiest with the vehicle on a hoist, but can also be done with the vehicle on ramps or jack stands. We also recommended to clean out frame threads with a M8-1.25 tap.

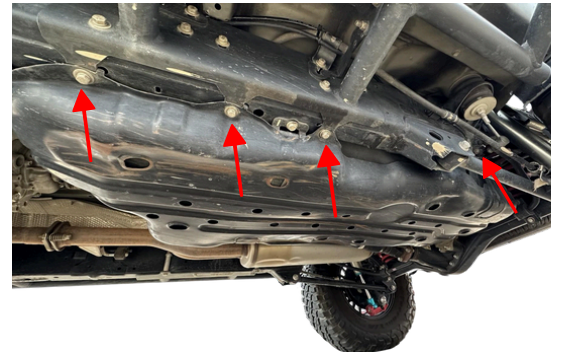
Always follow proper safety procedures when lifting a vehicle and supporting on jack stands.



Removal: Support the factory tank shield and start by removing the front inner bolt- located above the driveshaft. This one is a bit tricky, but can be made easier with a ratchet wrench.



Next, remove the rear inner bolt located above the rear end of the driveshaft.



Remove the remaining 4 bolts along the frame, and lower the factory shield away from the vehicle.



Installation: Lift the new OKX Gas Tank Skid Plate into position, and secure with 3 supplied bolts & washers. **Do not tighten yet.**



Loosely install the small bracket at the rear outside location.



Loosely install the medium bracket at the front inside location.



Loosely install the large bracket at the rear inside location. Position the bracket to allow clearance between it and the tank.



With all brackets loosely in place, adjust the skid plate towards the driveshaft and check for clearance along the tank inner side. Check tank clearance around entire perimeter. Tighten 3 front outer frame bolts.



Level the skid plate left to right, and tighten front inner bracket. repeat for the rear brackets. Re-check tank clearance around perimeter & brackets. **TORQUE ALL M8 HARDWARE TO 28ft-lbs.**

Inspect components and retorque all fasteners periodically.